REMARKS

The present Preliminary Amendment is submitted to make minor amendments in the specification which were discovered during the preparation of the English translation. Also, Figs. 4 and 5 have been amended in order to make minor changes, i.e., change "WORK SURFACE ROUGHNESS" to --MAXIMUM HEIGHT OF PROFILE—in order to conform the drawings to the specification. In compliance with PTO practice, a "Replacement Sheet" for Figs. 4-5 is submitted herewith under separate cover letter.

Respectfully submitted,

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By:

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